Upsolar America, Inc

Asset-Light Business Model & New Technologies/Material

SIEMENS

May 2012











Presentation Overview

- I. Upsolar's Unique Business Model
- II. Upsolar's Asset-Light Business Model Overview
- III. Upsolar Product Offering US Market
 - II. New Technology Partners
- IV. Upsolar's Proven Quality
- V. Global Presence & References





Upsolar's Unique Asset Light Business Model

Upsolar Group is a privately held Hong Kong Corp, founded in 2006. Since the company's inception, Upsolar has produced high-quality PV modules at competitive prices by:

- •Controlling R&D, design, testing and supplier qualification
- •Outsourcing manufacturing to qualified production partners
- •Controlling procurement of and utilizing only top-quality components
- •Implementing thorough QC Protocol; Component Selection \rightarrow Assembly
- •Demonstrating commitment to quality by 3rd party QC oversight/verification
- Providing a Securitized warranty backed by A-rated insurance providers





- Advantages: *Excellence at each step* Manufacturing Process
- Mfg / Supplier Partner Qualification Protocol
- Thorough Offline QC Protocol
- Robust Online QC Protocol
- Utilizing Top-Quality Components





Advantages: Multiple Production Platforms

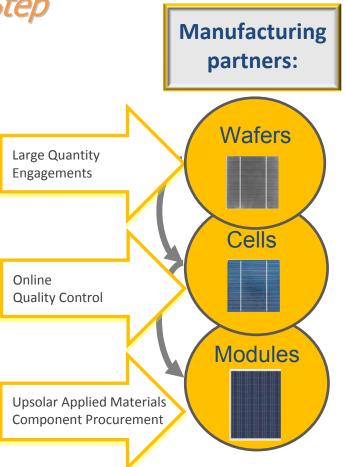
Excellence at Each Step

Using Several Production platforms:

- Thoroughly selected on high standard criteria
- Leverages expertise at each discipline

Provides Upsolar:

- Cost optimization by combining excellence at each step
- A flexible supply chain to meet market demand
- The flexibility to rapidly adopt innovative technology
- The ability to produce a Top-Quality PV module and be profitable in 2011





Thorough Manufacturing Partner Qualification

- Manufacturing Platform Qualification:
 - Full Factory QA and QC Audit
 - ISO 9001:2008 Quality Management Processes Certification
 - The use of top-tier manufacturing equipment: GT Solar, HCT, Baccini, NCP, REIS, Spire
 - Commitment to deploy Upsolar's *Excellence at Each Step* QA / QC Protocol
 - Third-party inspection of equipment with institutes such as NIM and SMIT

Supplier Qualification:

- Qualification Testing of all Components at Upsolar's R&D Center Shanghai
- Annual QA and Factory Audit performed at all Component Suppliers' Factories









Meticulous Offline QC Protocol



Quality Control Testing at **ANY** Change of Specifications, Components, Manufacturing Equipment or Assembly Processes

Tests on components and assembly

Tests on final product

- Thermal cycling (TC50 or TC200)
- Humidity freeze (HF10)
- Damp heat (DH1000)
- UV preconditioning test
- Impulse voltage test
- Dielectric withstand
- Wet leakage current



Upsolar laboratory, Shanghai, China

Delivering safe solar

- Hot-spots
- Bypass diode thermal test
- Reverse current overload test
- Mechanical load test
- Infrared imaging test
- Cross linking extent
- Peel strength test

To ensure the best continuous production quality flow







Robust Online QC Protocol

3 Steps are Implemented at all Manufacturing Platforms by Upsolar QC Teams:

- **Components inspection at reception**: Follow-up & keep a record of the inspection of each batch of component
- **On-line inspection**: Continuous inspection by UPSOLAR QC team at each step of the manufacturing process



• **Ex-work inspections** : By 3rd party provider, post-production to guarantee that the modules manufactured comply with Upsolar's standards



ISO 9001 certified QC process

Industry & Facilities Division		۲			Page: 1/9	
INSPE	стю	ON REPORT II	D/P-09	065-005		
BV Job nr: IDDP-09/065					<u> </u>	
PROJECT: PV MODULES			1046 101	P-08-072		
BV Client: Upsolar		Pione: N/A				
Manufacturer: TIANDA		(dent to BV)				
Manufacturer: FUANLOA			Plo nr: N.A (dent to Manufacturer)			
Inspection requested by: Up	solar					
SUPPLY / SUE	UFCT	OF INSPECTION		ITEM/TAG	Nr QT	
EXW inspection of PV modules	UP-M	220P)			644	
Loading inspection of containers					1	
DOCUMENTS OF REFERENCE	2 See 4	continuation sheet for as	different dass	and the local state of the local	Na	
Title		Reference No.	Rev.	Approved by	data	
Solar module inspection specification				Upsolar		
Package working instruction				Upsolar		
Crystalline silicon terrestrial photovoltaic(PV) modules – qualification and type approval		IEC61215		International electrotechnic commission	2005.0	
INSPECTIONS :	_	Results of inspect	981		•	
Inspection place & Date or Per		Satisfactory 1	atisfactory	with Comments	Unsatisfacto	
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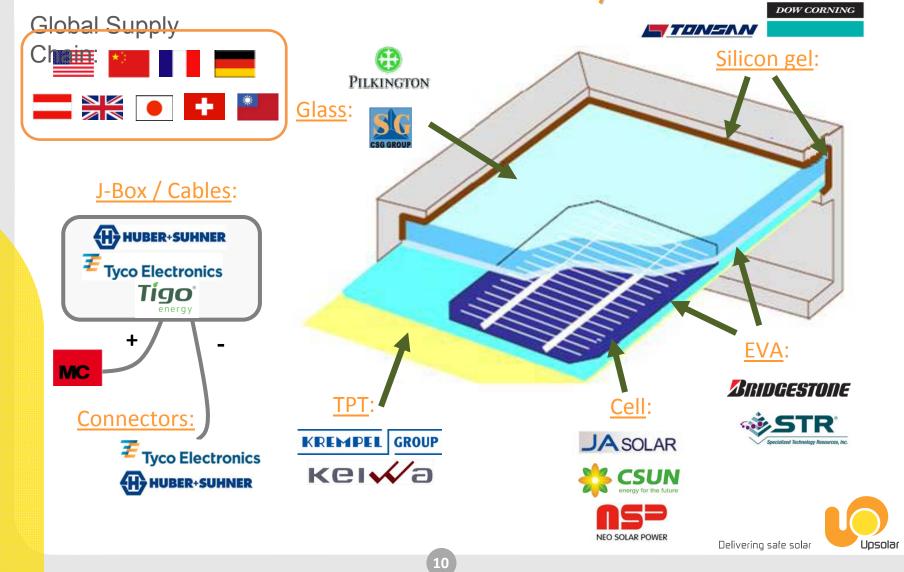


Permanent Conformity Audits Conducted by Bureau Veritas



Utilizing The Following Top-Quality Components

Excellence at Each Step



- III. Product Offering US Market
 - Upsolar's Standard 2012 Product offering
 - Product development: Innovation through Technical Partnerships
 - Upsolar's Turn-Key Solar Parking Structure Solution
 - Opsolar's Turnkey Utility Scale PV Power Plant Solution
 - Securitized Warranty Protection





Upsolar Standard Product Offering

- Upsolar's Global 2012 Production Line Capacity: 400 MW
- Upsolar America's 2012 Module Allocation: 100 MW
- Available in a Wide Product Range to Satisfy Market-Specific Demands



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Product Development With Innovative Partners







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Tigo Integrated Smart Module (Q3, 2012)

- Balances String Voltage; Maximizing energy output
- Robust module-based performance monitoring
- NEC 690.1 Compliant; eliminating arc-fault
- Provides electronic theft protection

Zep Solar Self-Grounding Frames (Available)

- Eliminates the need for aluminum rail
- Eliminates the need for grounding wire
- Provides mechanical theft protection
- Reduces installation time by 40%

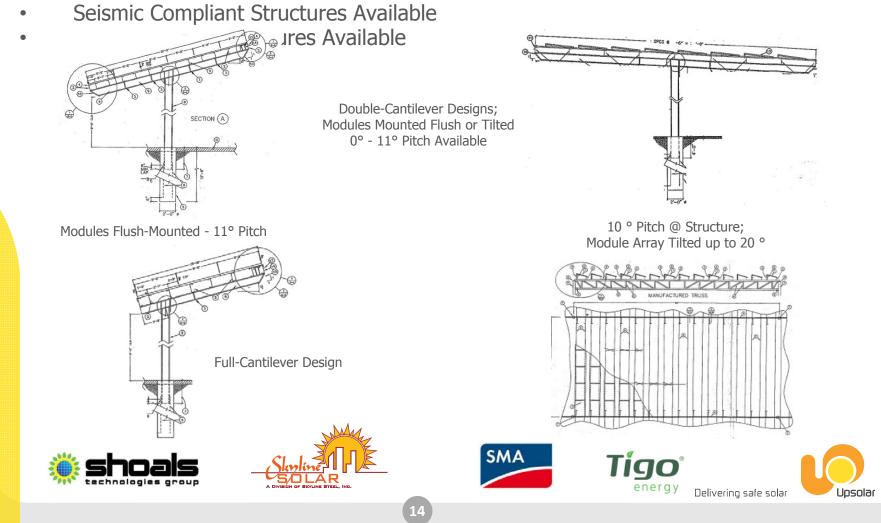


Turnkey Solar Parking Structure Solution

Upsolar Parking Structure Design Options:

Double Cantilever; Flush

 Double Cantilever; Modules Tilted
 Full Cantilever; Flush



Turnkey Solar Parking Structure Solution

Fabricated Cantilevered Steel Parking Structures, Including:

- Structural design, engineering, fabrication and installation of structures at project site
- Upsolar 72 Cell Smart Modules *Maximized By Tigo* mounted on the structures
- Shoals' Customized BOS with SMA Sunny Central Inverters delivered to project site









Pricing as low as: Standard Design - \$2.10/Watt Seismic Design - \$2.30/Watt DSA Design - \$2.50/Watt











Turnkey Ground-Mount Utility Scale PV Solution

Turnkey solution Price: \$1.75/Watt

Features:

- Upsolar UP-M280P PV modules
- SMA Sunny Central inverters
- Shoals Combiner & Monitoring Solution
- Shoals Custom Designed BOS Solution
- Shoals Nice-Rack Ground-Mount Solution

Benefits: Shoals BOS Solution



- Pre-manufactured: reducing potential points of failure
- Includes Shoals redesign for rapid deployment (PE Stamp)
- Combiners & Harnesses are labeled: reducing installation time
- Reduces operations & maintenance costs
- Line failures reduced over 90%
- Average of 20% reduction in labor costs
- Average of 50% reduction in BOS materials costs









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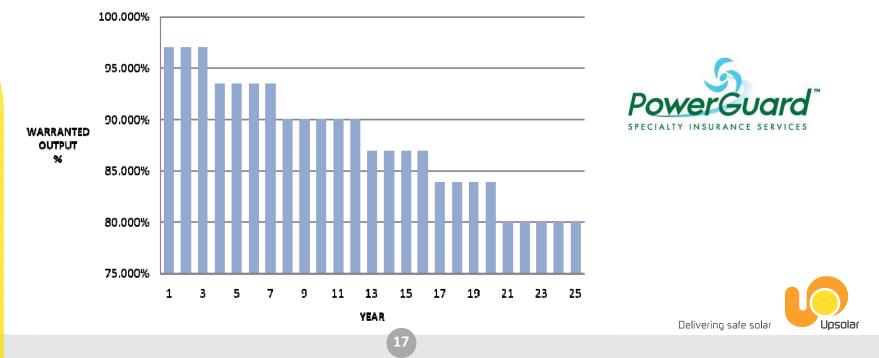




Guaranteed Warranty Protection

World Class PowerCLIP warranty wrap policy provided by PowerGuard

- Backs Upsolar's *Enhanced Module Warranty* for 25 years
- Policy is non-cancellable, irrevocable and coverage begins immediately
- Covers serial defects, delamination, power output loss and manufacturer bankruptcy
- Insured by providers with AM Best: Rated "A" Excellent or Better FSR
- •20 years of experience providing renewable energy industry insurance solutions



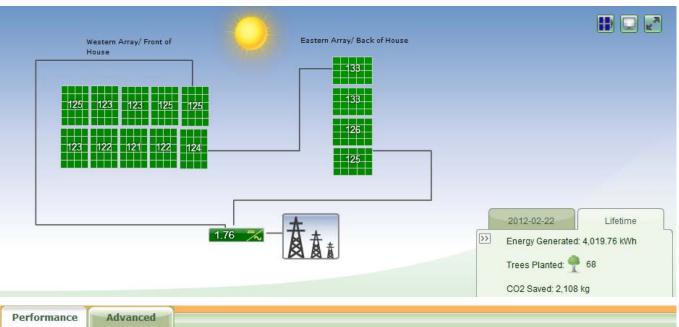
Upsolar - Limited Peak Power Warranty Illustration - 25 Years

Delivering The Market's First True SMART Module

- III. Upsolar will be delivering the industry's first smart module; which will incorporate arc prevention with theft prevention imbedded into the electronics Q3, 2012
 - Increased Power Harvest
 - Opsolar's SMART Module Addresses Theft prevention
 - Arc-Fault Prevention; NEC Article 690.11
 - Providing Module Level Performance Monitoring



Providing Module Level Performance Monitoring





Integrated Theft Prevention









Solution: Module-level Security Systems







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Through a strategic partnership with Tigo, Upsolar modules will be smarter, safer and

- OKO TEST Independent Module Assessment
- PHOTON International Test Array Results; January June 2011
- PV SEC 2011 Award for Module Manufacturing Innovation



Photos courtesy Photon International

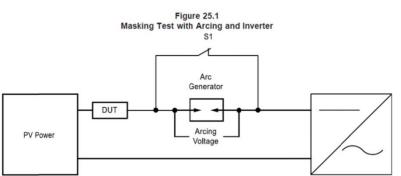
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Addressing NEC Article 690.11

Tigo's Smart Junction Box also Addresses the issue of Arc Fault and is the only product on the market that proactively addresses NEC 690.1 @ the module level



The sample was tested with a PV power source and an inverter as shown in figure 25.1.



Series Arc Detection Parameters:

Arc Current Amps	Arc Voltage	Average Arc Watts	Electro	de Gap	Require	ed Clearing Time		
7	43	300	1/16 (1.6)		2 Sec			
Results:								
Arc Current Amps	Arc Voltage	Average Arc Wa	atts	Electrode Gap		Clearing Time		
5.7 Amps	51.0 Vdc	292 W		1/16		124 ms		

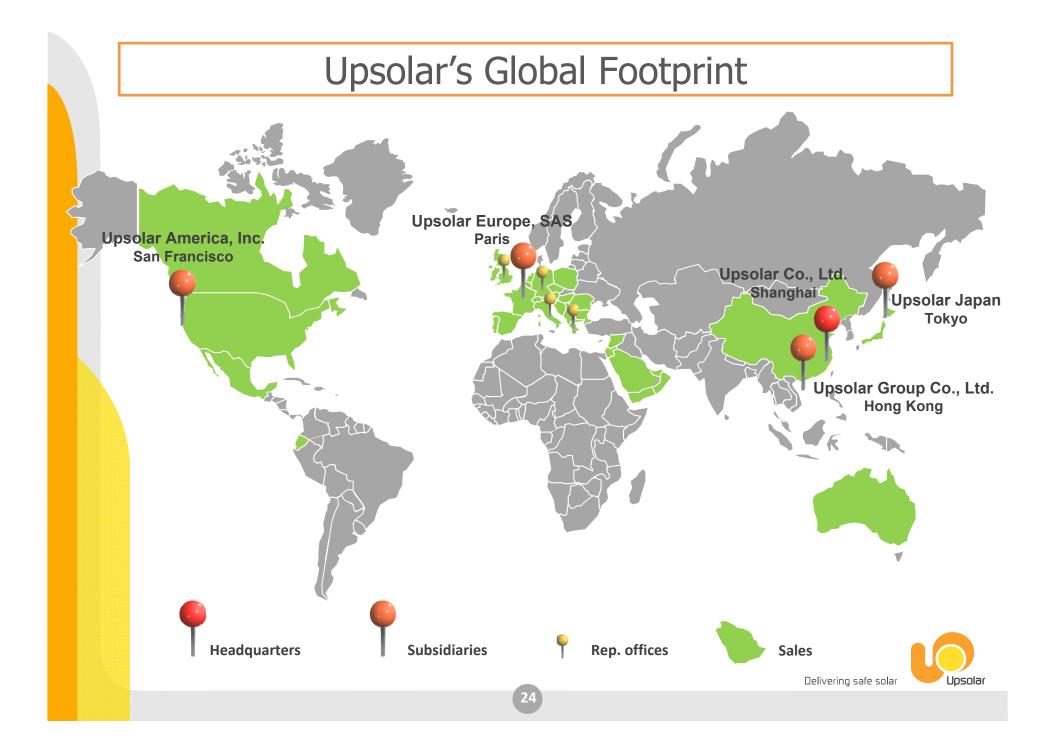


- V. Global Presence & References
 - International Customer Validation
 - Global Bankability



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Top-Tier International Customers











Thank You! For more Information please contact:

MCS

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IEC

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AS/NZS 5033 Compliant PV Modules

